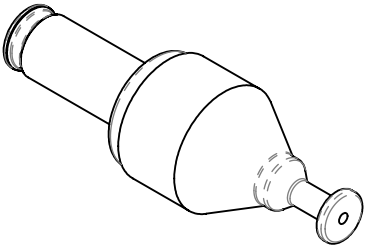


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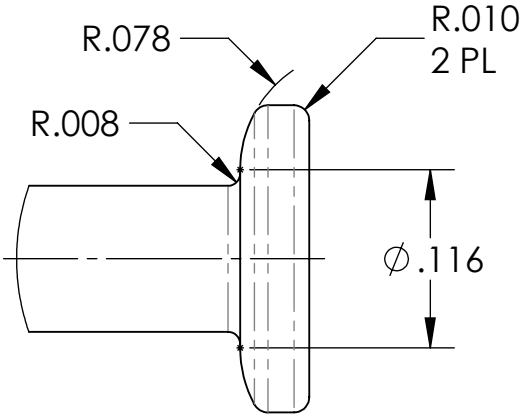
NOTES:

- 1 MATERIAL: AISI 1215 CARBON STEEL IAW AMS 5010  
OR ASTM A29/A108/A576
- 2 FINISH: <sup>63</sup>✓ MAXIMUM UNLESS OTHERWISE SPECIFIED  
ELECTROLESS NICKEL PLATE IAW ASTM B733 TYPE 4/5 SC 2
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120
- 5 DIMENSIONAL LIMITS APPLY AFTER PLATING

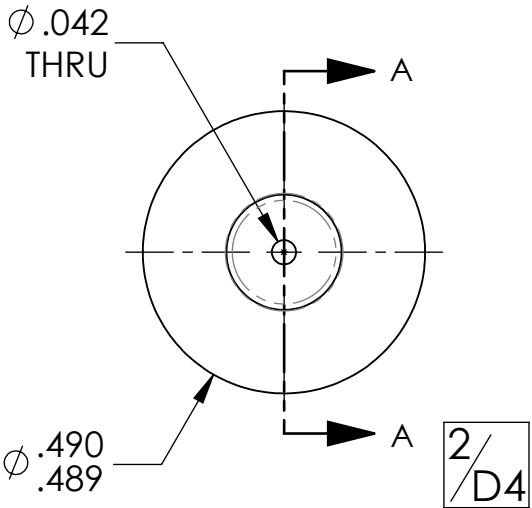
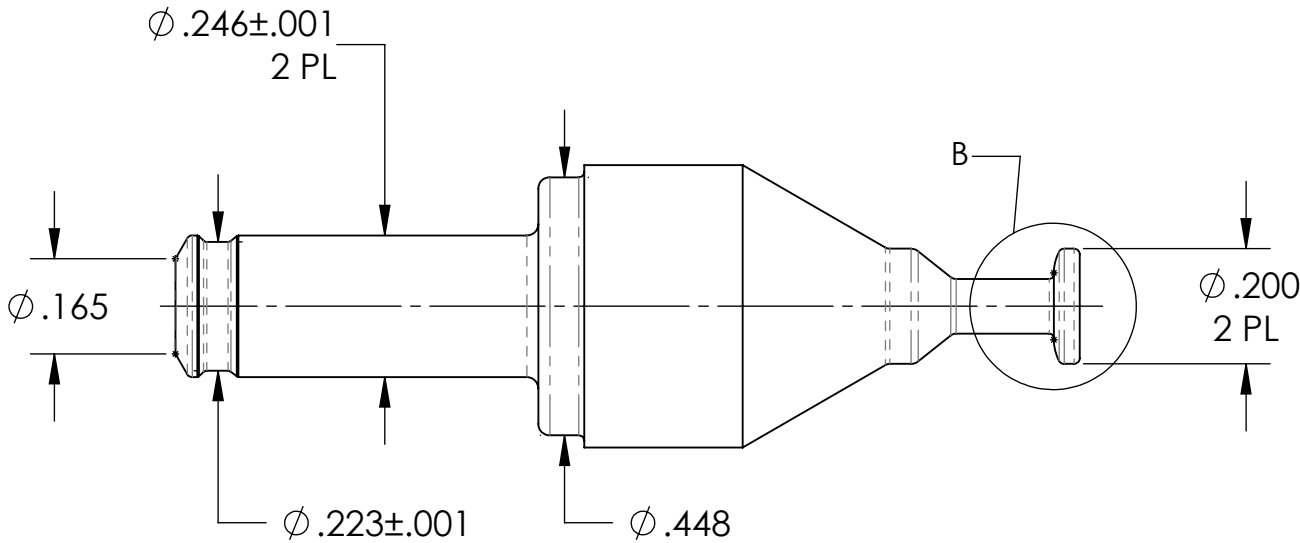
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	06-04-14	P. BRAVO
A	INCORPORATED ECN 04907	03-25-15	P. BRAVO



650.8401



DETAIL B

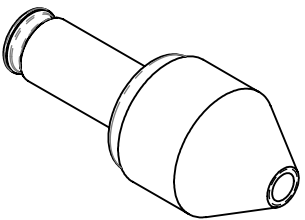
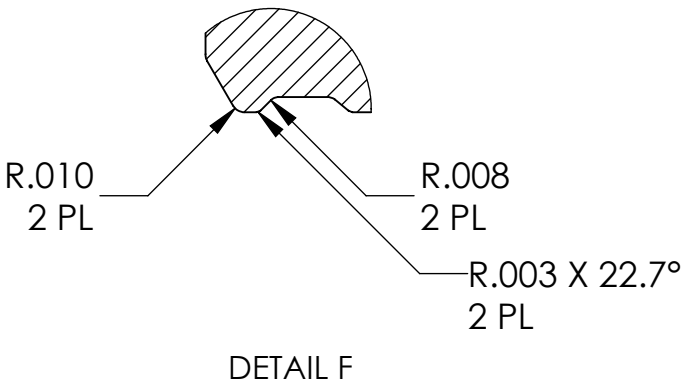
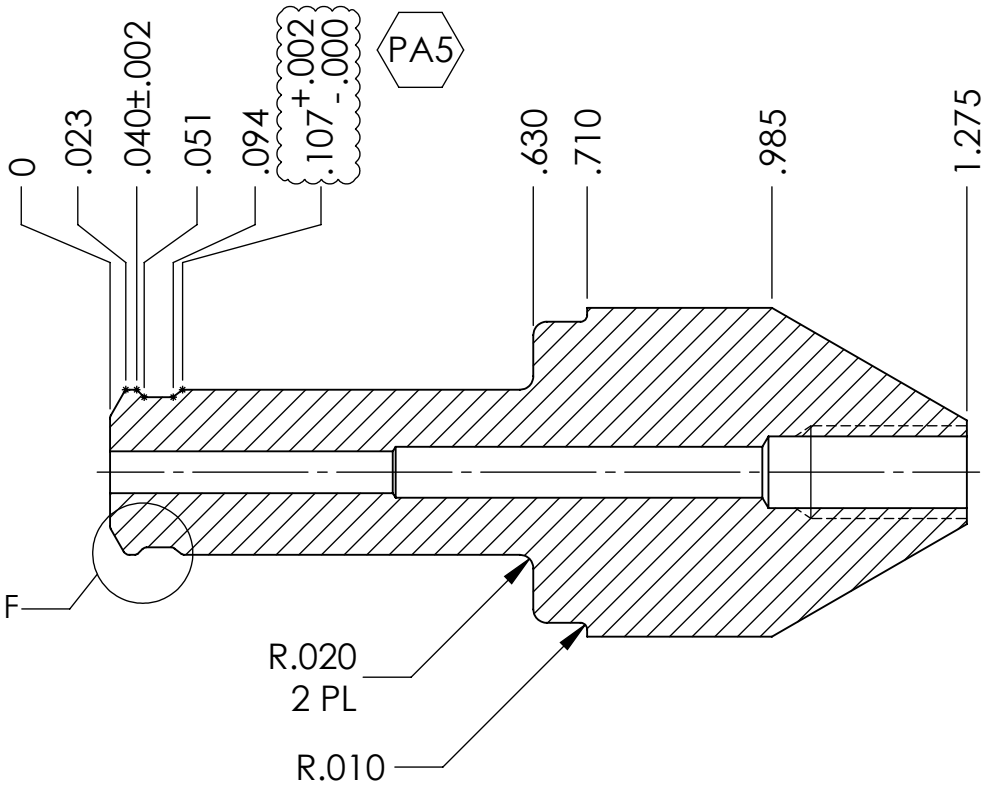


PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
-	PA1-PA4	REFER TO PREVIOUS REVISIONS	-	T. CROSS	MDI	NEXT ORDER	K. TAILOR
B3-2 A3-3	PA5	DIMENSION WAS .105±.002 IS .107+.002/-0.00 DIMENSION WAS .105±.002 IS .107+.002/-0.00	09-02-21	J. GARDINER	MDI	NEXT ORDER	K. TAILOR

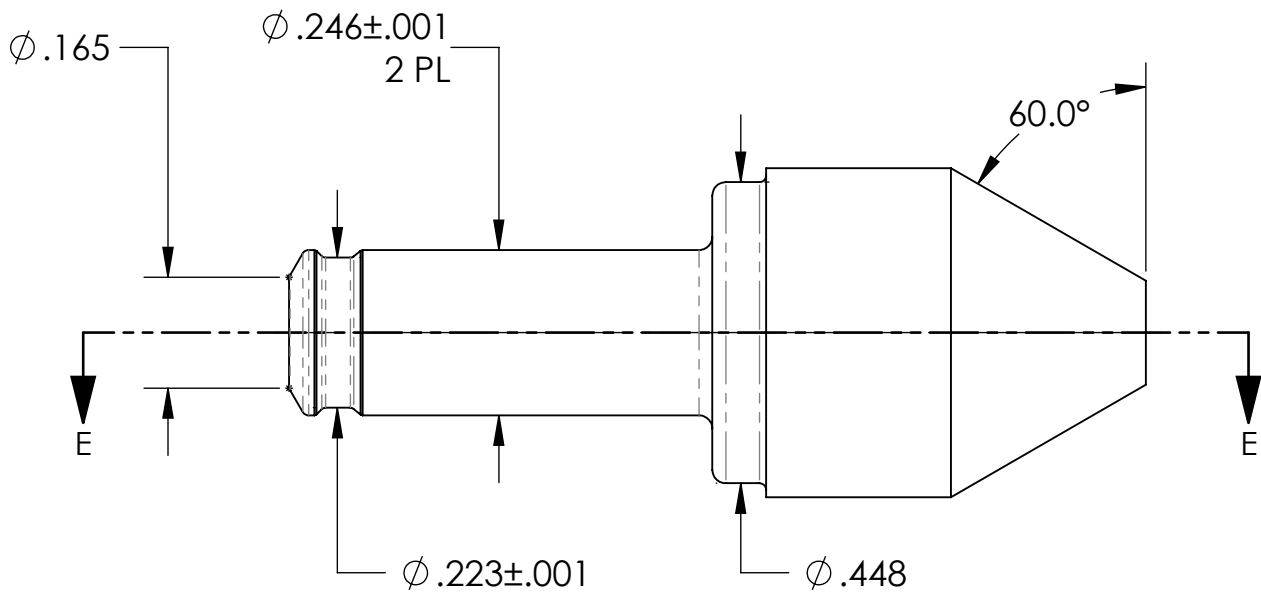
	2	650.8402	PLUNGER	<div><div>1</div></div>	<div><div>2</div></div>	<div><div>5</div></div>
	1	650.8401	PLUNGER	<div><div>1</div></div>	<div><div>2</div></div>	<div><div>5</div></div>
	F/N	P/N	DESCRIPTION	MAT'L	SPEC	
QTY	PARTS LIST					
NEXT ASSY (S) 650.5300		ORIGINAL DATE (MO-DA-YR) 06-04-14 DRAWN BY J. GARDINER CHECKER P. BRAVO DRAWING APPROVAL P. BRAVO 06-04-14 CONTRACT No.		<div><div><div><div><div></div></div><div><b>DART</b></div><div>AEROSPACE</div><div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div></div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div></div></div>		
				PLUNGER		
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.8400
				SCALE NONE		REV. PA5
				SHEET 1 OF 3		

SIZE B	CAGE CODE 07M26	DWG. NO. 650.8400	REV. PA5
SCALE NONE		SHEET 2 OF 3	

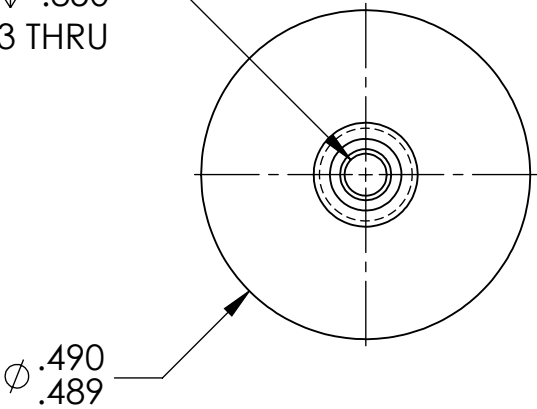
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650.8402



Ø .107 ▽ .295  
6-32 UNC - 2B ▽ .232  
Ø .076 ▽ .850  
Ø .063 THRU



ORIGINAL DATE (MO-DA-YR) 06-04-14		 <b>DART</b> AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY J. GARDINER	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO 06-04-14		PLUNGER			
CONTRACT No.					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE	CAGE CODE	DWG. NO.	REV.
		B	07MZ6	650.8400	PA5
		SCALE NONE		SHEET 3 OF 3	